



152 mm (BleedBox)

148 mm (TrimBox)

184 mm (BleedBox)

180 mm (TrimBox)

**Bleed: minimum 2 mm**

Parts of your project that are designed up to the edge of the page need to be extended into bleed. This area is cut off during the manufacturing.

**Open TrimBox:**

148 x 180 mm

**Margins: minimum 5 mm, for spiral-binding minimum 15 mm**

It is recommended that no important texts or images are placed outside the inner margins set inside the TrimBox as well as inside the area for spiral-binding due to manufacturing tolerances.

■ Safety distance for spiral-binding

**Make sure to remove the layout template from your print file!**